

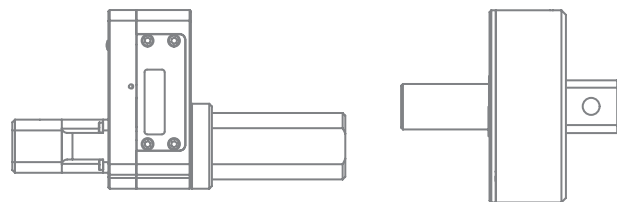
# LMS-5

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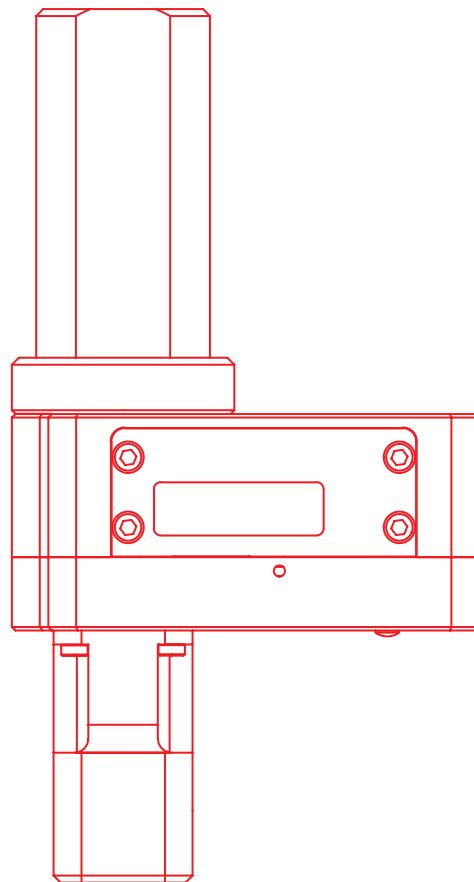
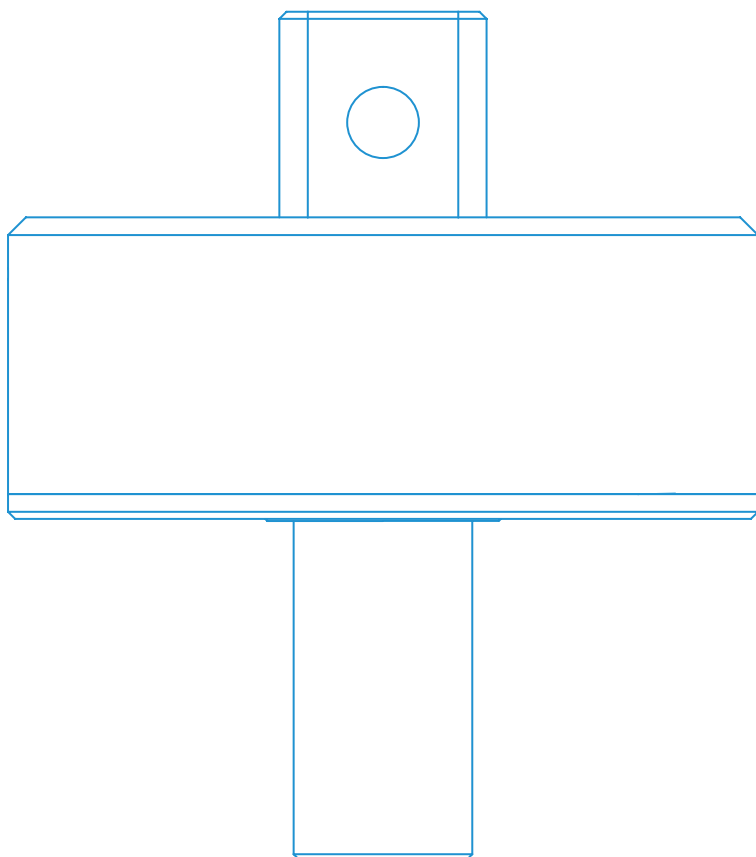
Lasertex 



# LMS-5



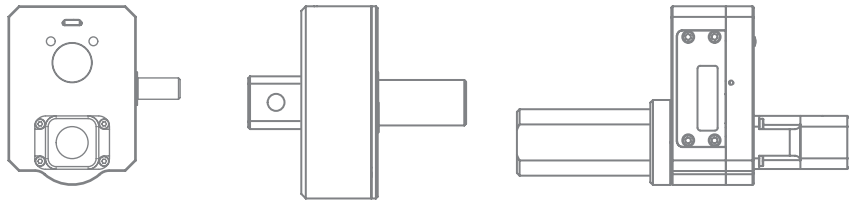
## Lathe Measurement System



**Lathe Measurement System LMS-5** is a laser based device for complete characterization of various lathes. The measurement is performed on the basis of the laser beam position detection. The source of the laser beam is a fibre pig-tailed and intensity stabilized laser

diode. Special, proprietary, beam detection algorithms implemented into the optical detector guarantee unrivalled accuracy of the whole measurement system. The results are displayed on a PC computer with a Windows operating system and a Bluetooth module. LMS-5 is

a Safety Class I product designed and tested in accordance with international safety standards. It is also a Class II Laser product conforming to international laser safety regulations. The system does not require any additional protective equipment during use.



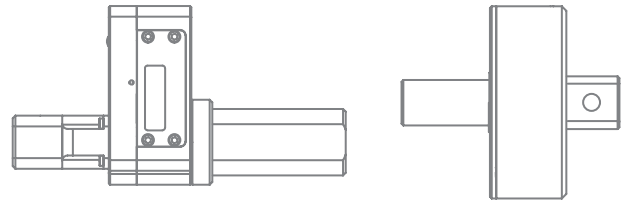
# LMS-5

## Standard set

1. Laser Head LMS-5L
2. Optical Detector LMS-5D
3. USB stick with PC software
4. Power source with cable
5. Ultra durable case



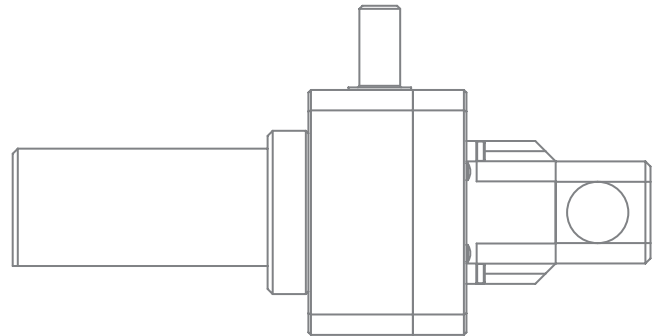
# LMS-5



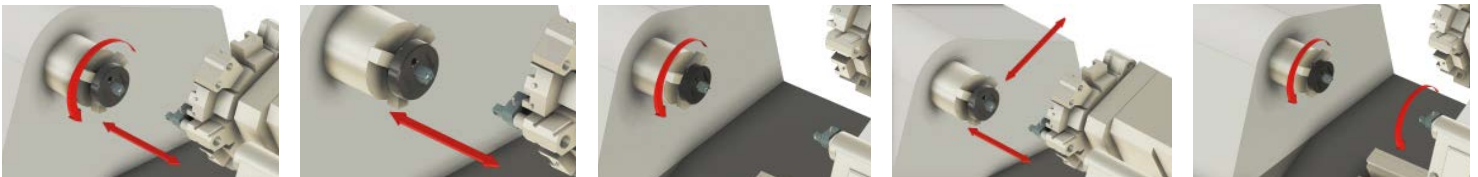
## Highlights & Specification

- Convenient and very quick setup method
- Complete characterisation of lathe's geometry
- Supplementary milling machines geometry measurements like: *straightness, squareness, head displacement*
- Safety Class I, according to PN-91/T-06700  
Not required warm up the device
- Small weight of all equipment: 3,5 kg
- Compact case with dimensions: *length: 27 cm, width: 25 cm, depth: 18 cm*
- Possibility of carrying equipment as hand luggage

<b>Laser type</b>	Intensity stabilized diode laser
<b>Wavelength (vacuum)</b>	635 nm
<b>Output power of laser radiation</b>	< 1 mW
<b>Diameter of the laser beam</b>	4 mm
<b>Laser Head dimensions</b>	130 mm x 115 mm
<b>Measurement range</b>	± 2 mm
<b>Measurement resolution</b>	< 0,1 µm
<b>Measurement accuracy</b>	< 5 µm
<b>Detector / Dimensions</b>	65 mm x 85 mm x 70 mm
<b>Battery operation time</b>	> 12 hours / > 12 hours
<b>Laser / Detector</b>	
<b>Operating temperature range</b>	0 - 40 °C
<b>Measuring distance</b>	0 - 5 m



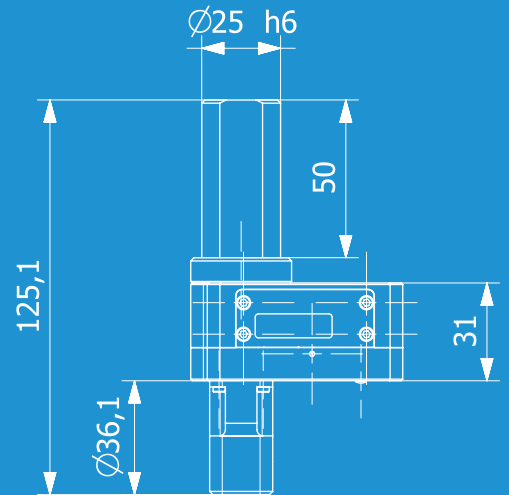
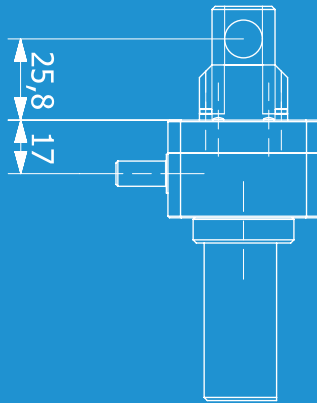
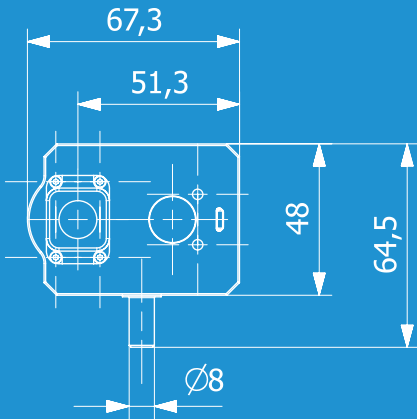
## Application



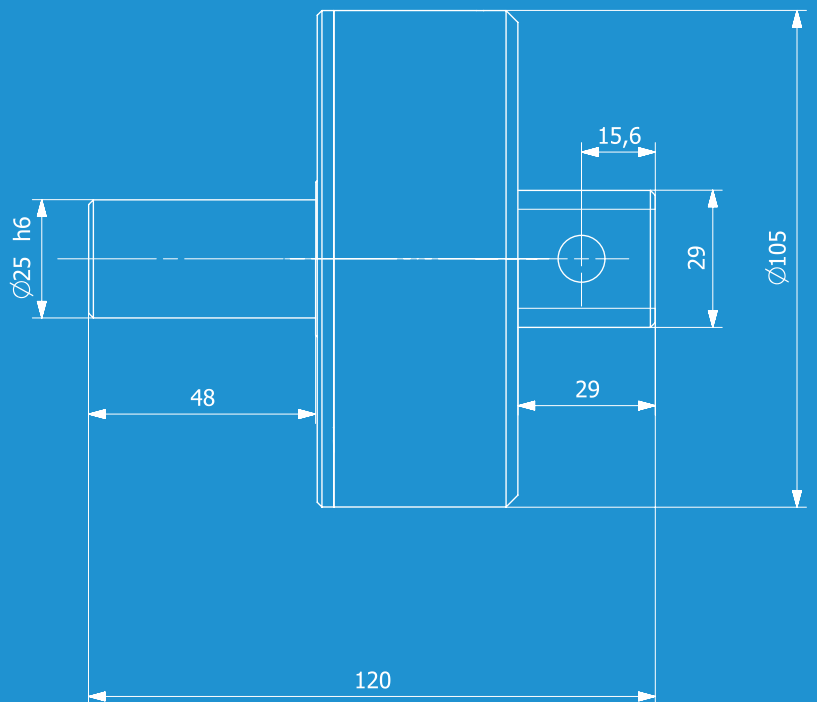
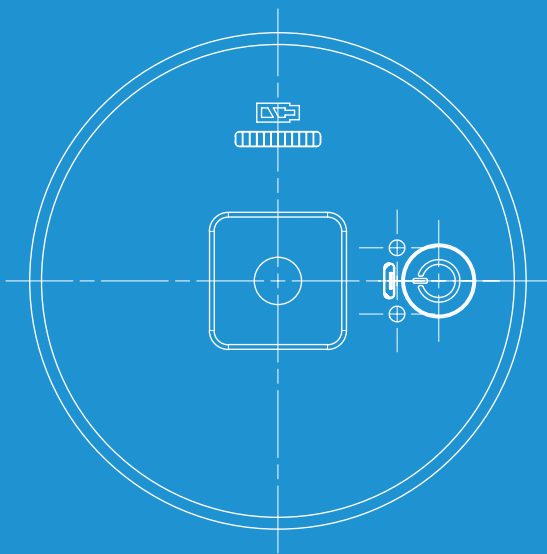
- Relative position between axes of rotation of two spindles
- Spindle rotation axis positioning against the tool trajectory
- Spindle run-out measurement
- Tool movement straightness perpendicular to the spindle axis
- Tool movement straightness parallel to the spindle axis
- Tail-stock positioning of against the spindle
- Squareness of the tool movement
- Tail-stock movement straightness

# Dimensions

# LMS-5



Detector



\* The scale is consistent within one part. The dimensions are metrical and presented in millimetres.

Laser Head

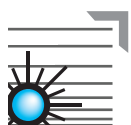


# LMS-5

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## Contacts in Italy



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